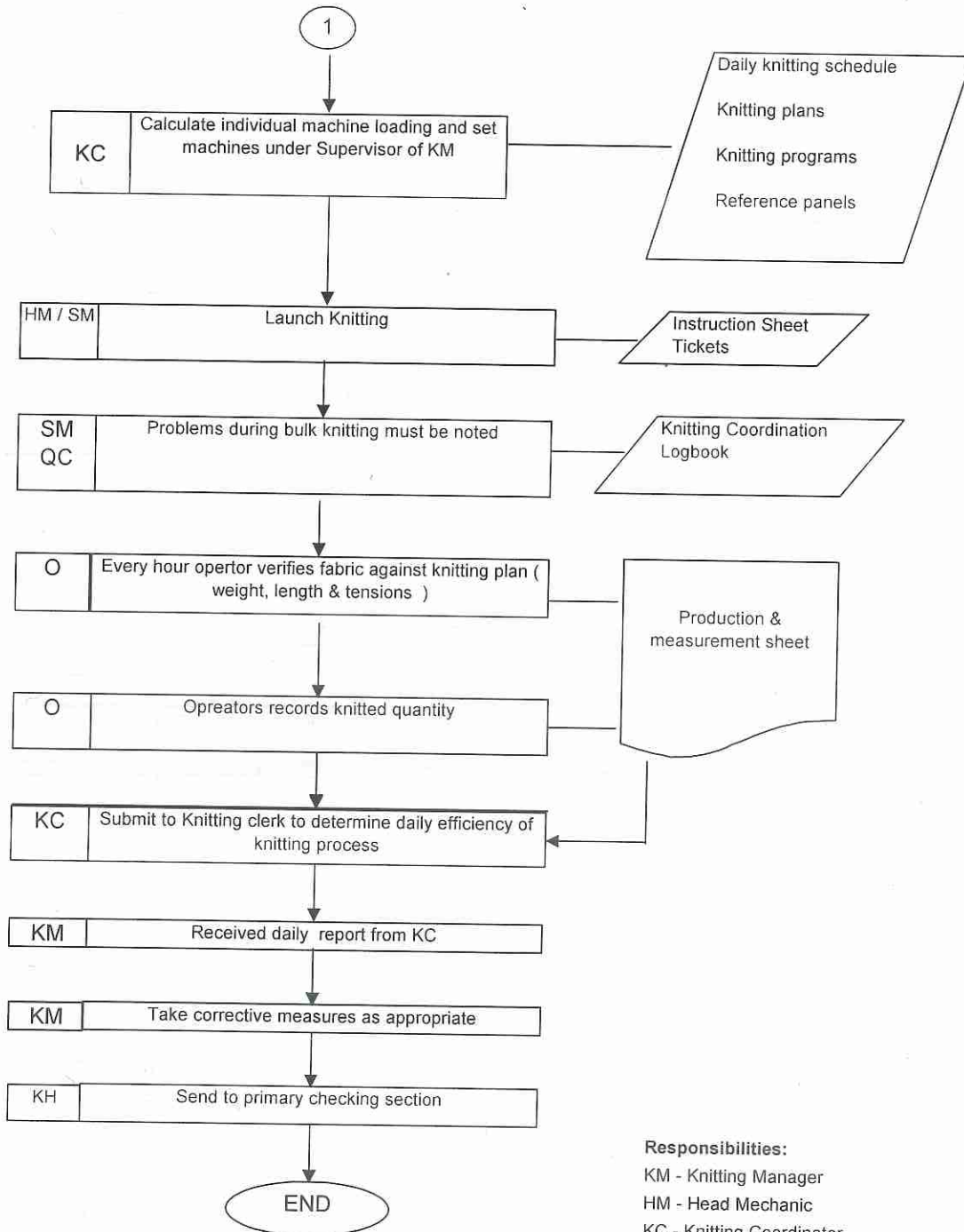


KNITTING PROCESS



Responsibilities:

- KM - Knitting Manager
- HM - Head Mechanic
- KC - Knitting Coordinator
- O - Operator
- QC - Quality Coordinator
- SM - Shift Manager
- TSM - Testing Sample Manager
- KH - Knitting Helper