

JOB DESCRIPTION- PU/EVA Machine		
1	Job Role	Machine operator
2	Department	Production
3	Grade	
4	Reporting to	Machine In charge
5	Reportees	Machine helper
6	Job purpose	To utilize the Machine capacity to Maximum, and to avoid waiting time for men and machines
7	Responsibilities	Manpower arrangement, Ensure manpower safety & proper use of PPE, Cup-Test - Ratio calculation, FRD and Demolding time setting, Calibration, Checking running ratio, Finished upper arrangement, Order quantity entering in machine, Mould change, mould cleaning, Mould setting, Maintaining machine to run properly, PU wastage reduction, Seconds reduction, Ensure the quantity of production per shift, Cut case reduction, Ensure the availability of machine plan, Ensure the quantity of material in tank frequently, Proper communication with succeeding machine operator, Documentation (Production; Seconds; cup-test etc), Cleanliness of production area